

# Work Order ID 72509 - 2

Wednesday, July 27, 2011 11:47:57 AM

Page 1

Item ID: D119-756-011

Revision ID:

Item Name: Clamp

Start Date: 7/27/2011

Start Qty: 2.00

Required Date: 8/2/2011

Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

QC:

Date: 11-7-27 Tooling:

Date: SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD119-756-011

CHG001

Sulag/15

11-7-28 BG 11-7-28 (2)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/7/28 SL (20)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sulag/15

(+)

# Work Order ID 72509

Wednesday, July 27, 2011 11:47:57 AM



Page 2

Item ID: D119-756-011

Accept



Setup Start



Revision ID:

Item Name: Clamp

Stop



Start Date: 7/27/2011 Start Qty: 2.00



Required Date: 8/2/2011 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D119-756-011

Location:

PPP Rev: A

140

0.00



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

*11/9/10*

*11/9/10*

*MR 11-09-15*

# Picklist Print

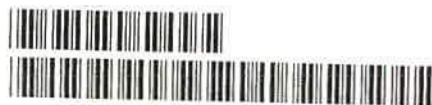
Wednesday, July 27, 2011 11:48:04 AM

Page 1

Work Order ID: 72509

Parent Item: D119-756-011

Parent Item Name: Clamp



Start Date: 7/27/2011

Required Date: 8/2/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 06-06-27 JLM  
IPP rev B Rev B dwg, picklist 06.07.26 EC  
IPP rev C rec C dwg no picklist chg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2617-3



Bushing

Manufactured

No

110

Each

30.0000

2

4

Location

Loc Qty

Loc Code

FG

10

27991

10

ST019

20

68254

20

110

Each

16.0000

4

8

D2617-5



Spacer

Manufactured

No

Location

Loc Qty

Loc Code

FG

10

31756

10

ST019

6

67368

6

110

f

664.8981

1.0666

2.245474

D2732



Rubber Extrusion

Manufactured

No

Location

Loc Qty

Loc Code

ST410

664.89811

64283

166.02811

70987

498.87

1- cut 4 pieces at 3.20" as per dwg (D2732-032)

B72548

# Picklist Print

Wednesday, July 27, 2011 11:48:04 AM

Page 2

Work Order ID: 72509

Parent Item: D119-756-011

Parent Item Name: Clamp



Start Date: 7/27/2011

Required Date: 8/2/2011

Start Qty: 2.00

Required Qty: 2.00



D3789-1

Clamp

Manufactured No

110 Each

1.0000



8-11-09-14  
IX B72547

Location

Loc Qty

Loc Code

ST467

1

51193

1



D3789-3

Clamp

Manufactured No

110 Each

3.0000



Location

Loc Qty

Loc Code

ST467

3

51194

3



D3789-5

Clamp

Manufactured No

110 Each

2.0000



Location

Loc Qty

Loc Code

ST467

2

50527

2



D3789-7

Clamp

Manufactured No

110 Each

3.0000



Location

Loc Qty

Loc Code

ST467

3

51196

3



AN960JD416

Washer

NAS1149D0463J

Purchased

No

110 Each

0.0000



4 8  
m118179

11/7/28

Wednesday, July 27, 2011 11:48:04 AM

Shop Packet Print

Page 2



# Picklist Print

Wednesday, July 27, 2011 11:48:04 AM

Work Order ID: 72509

Parent Item: D119-756-011

Parent Item Name: Clamp

Page 3

3

Start Date: 7/27/2011

Required Date: 8/2/2011

Start Qty: 2.00

Required Qty: 2.00

MS2104214

Purchased

No

110

Each

5,411.000

Nut

Location

Loc Qty

Loc Code

ST300

5411

117441

1260

117601

651

117885

1500

118451

2000

AN4-24A

Purchased

No

110

Each

68.0000

Bolt

Location

Loc Qty

Loc Code

ST359

68

115835

8

117514

60

AN4-22A

Purchased

No

110

Each

154.0000

Bolt

Location

Loc Qty

Loc Code

ST359

154

114784

6

116419

49

117313

99

Wednesday, July 27, 2011 11:48:04 AM

Shop Packet Print

Page 3

## 7.0 PARTS LIST

Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
2				D2022-101	* SPACER
1				D2258-146	PLACARD (AW119MKII)
1				D2258-154	PLACARD (EASA AIRCRAFT ONLY)
1				D2258-176	PLACARD (A119)
1				D2332-041	* PROP ASSEMBLY
1				D2530	* HANDLE ASSEMBLY
2				D2535	* SPRING
2				D2537	* BUSHING
2	2			D2617-3	BUSHING
4	4			D2617-5	BUSHING
	4			D2732-032	RUBBER CUSHION
2				D2931	* BUMPER
	1			D3789-1	CLAMP
	1			D3789-3	CLAMP
	1			D3789-5	CLAMP
	1			D3789-7	CLAMP
1				D3515-041	* BASKET LID ASSEMBLY
1				D3516-041	* BASKET BASE ASSEMBLY
2				D3516-11	CLEVIS
2				D3517-1	STRUT
2				D3519-1	* PLACARD
1				D3519-3	PLACARD (EASA AIRCRAFT ONLY)
2				D3518-041	STRUT ASSEMBLY
2				D3520-1	SPACER
2				D3520-3	SPACER
2				D3757-1	BLANKING PLATE
			3	D4295-041	STRAP ASSEMBLY

\* indicates that part is pre-assembled on basket for customer

Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
6				AN3-10A	* BOLT
2				AN3-16A	* BOLT
2				AN4-7A	* BOLT
2				AN4-13A	BOLT
6				AN4-15A	BOLT
2				AN4-20A	BOLT
1	2			AN4-22A	* BOLT
1	2			AN4-24A	* BOLT
2				AN5-10A	BOLT
4				AN5-17A	* BOLT
2				AN960JD416	* WASHER
40	4			AN960JD416	WASHER
2				AN960JD416L	* WASHER
4				AN960JD416L	WASHER
4				AN960JD516	* WASHER
2				AN960JD516L	WASHER
2				AN960JD8	* WASHER
12				AN960JD10	* WASHER
4				AN970-4	* WASHER
		4		BLRS-020	POSITIVE LOCKING QUICK RELEASE PIN
2				MS20600AD4W3	* RIVET
8				MS21042L3	* NUT (OR MS21042-3)
4				MS21042L4	* NUT (OR MS21042-4)
10	4			MS21042L4	NUT (OR MS21042-4)
4				MS21042L5	* NUT (OR MS21042-5)

\* indicates that part is pre-assembled on basket for customer